Appl. No.: 10/803,318 Attv. Docket No.: 2003B101A Amdt, dated April 19, 2010 Reply to OA of January 25, 2010

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in this application.

Listing of Claims:

1.-22. (Cancelled)

23 (Currently Amended) A film comprising:

an A/B/A structure, wherein

eore layer B comprises 60-90 wt.% LDPE and 40-10 wt.% HDPE, and

having two outer skin layers, [[A are]] each independently selected from a composition comprising:

- (a) 85-95 wt.% mLLDPE; and
- (b) 5-15 wt.% of HDPE, LDPE, or a mixture thereof[[.]], and

a core layer [fB comprises]] comprising 60-90 wt.% LDPE and 40-10 wt.% HDPE.

24. (Currently Amended) A film comprising:

an-A/B/A structure, wherein

- the A layers are having two outer skin layers, which may be the same or different, each comprising:
 - (a) an mPE prepared from ethylene and at least one C3 to C12 alpha-olefin monomer and having a density of between about 0.910 g/cm³ to about 0.940 g/cm3; and
 - (b) HDPE, LDPE, or both, said HDPE having a density of between 0.940 and 0.970 g/cm3, and

the B layer is a core layer comprising a blend comprising 60-90 wt.% LDPE and 40-10 wt % HDPE

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25. (Cancelled)

26. (Previously Presented) The film according to claim 23, wherein said mLLDPE has a

density of between 0.915 to 0.940 g/cm³.

27. (Currently Amended) The film according to claim 23, wherein the HDPE in said [[B]]

core layer has a density of between 0.940 and 0.970 g/cm³.

28. (Previously Presented) The film according to claim 23, wherein said LDPE has a density

of between about 0.916 to 0.935 g/cm3.

29. (Currently Amended) The film according to claim 23, wherein said two outer skin layers

[[A]] and <u>said core</u> layer [[B]], when formed into a coextruded structure A/B/A having a total thickness of less than 50 microns, has a 1% secant Modulus MD of at least 400 mPa.

and a 1% secant Modulus TD of at least 400 mPa, both measured in accordance with

ASTM D882

30. (Previously Presented) The film according to claim 29, wherein the 1% secant Modulus

MD is at least 500 mPa, and the 1% secant Modulus TD is at least 500 mPa, measured in

accordance with ASTM D882.

31. (Currently Amended) The film according to claim 23, wherein the core layer [[B]]

comprises 70-80 wt.% LDPE and 30-20 wt.% HDPE, and the skin layers [[A]] are each

independently selected from a blend comprising 85-95 wt.% mLLDPE and 15-5 wt.%

LDPE.

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32. (Currently Amended) The film according to claim 23, wherein each of said two outer

skin layers [[A]] and said core layer [[B]] have a total thickness of less than 50 microns, a

difference in Gloss 20° and 60° of 2% or less, where the Gloss values are measured in

accordance with ASTM D2457.

33. (Currently Amended) The film according to claim 23, further comprising at least one

layer between at least one of said [[A/B]] outer skin and core layers, said at least one

layer selected from the group consisting of a tie layer, a reprocessed material layer, and a

layer selected from blends comprising an HDPE and an LDPE.

34. (Previously Presented) A coextruded, heat-shrinkable film according to claim 23.

35. (Previously Presented) A collation shrink-wrapped structure comprising a group of items

wrapped by means of a film according to claim 23.

36. (Previously Presented) A process for making a packaged structure, comprising wrapping

a package with the film according to claim 23, and heating the wrapped package to shrink

the film and apply a holding force to the structure.

37. (Currently Amended) The film according to claim 24, wherein at least one of said [[Al]]

outer skin layers comprises HDPE and LDPE, said LDPE present in an amount of from 2

to 10 wt%, said HDPE having a density of between 0.960 to 0.965 g/cm³.

38. (Previously Presented) The film according to claim 23, wherein said LDPE has a density

of between 0.925 to 0.935 g/cm3.

39. (Previously Presented) The film according to claim 24, wherein said mPE is an

mLLDPE having a density of from about 0.918 to about 0.927 g/cm³.

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(Currently Amended) The film according to claim 39, wherein at least one of said [[A]]
outer skin layers further comprises an HDPE having a density of from about 0.940 to

outer skin layers further comprises an HDPE having a density of from about 0.940 to

about 0.970 g/cm3.

41. (Currently Amended) The film according to claim 39, wherein the HDPE in said [[B]]

core layer has a density of from about 0.940 to about 0.970 g/cm³.

42. (Previously Presented) The film according to claim 39, wherein said LDPE has a density

of from about 0.916 to about 0.935 g/cm³.

43. (Currently Amended) The film according to claim 39, wherein the core layer [[B]]

comprises 70-80 wt.% LDPE and 30-20 wt.% HDPE, and the skin layers [[A]] are each

independently selected from a blend comprising 85-95 wt.% mPE and 15-5 wt.% LDPE.

44. (Currently Amended) The film according to claim 39, wherein the <u>outer skin</u> layers [[A]]

and \underline{core} layer [[B]], when formed into a coextruded structure $\underline{A}\!\!/\!\!B\!/\!\!A$ having a total

thickness of less than 50 microns, has a 1% secant Modulus MD of at least 400 MPa, and

a 1% secant Modulus TD of at least 400 MPa, both measured in accordance with ASTM

D882.

45. (Currently Amended) The film according to claim 44, wherein the coextruded structure

A/B/A has a 1% secant Modulus TD of at least 600 MPa, measured in accordance with

ASTM D882

46. (Currently Amended) The film according to claim 39, wherein said outer skin layers

[[A]] and core layer [[B]], when formed into a coextruded structure A/B/A having a total

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thickness of less than 50 microns, has a difference in Gloss 20° and 60° of 2% or less, the

Gloss values measured in accordance with ASTM D2457

(Currently Amended) The film according to claim 39, further comprising at least one 47.

layer between at least one of said [[A/B]] outer skin and core layers, said at least one

layer selected from the group consisting of a tie layer, a reprocessed material layer, and a

layer selected from blends comprising an HDPE and an LDPE.

48 (Previously Presented) A coextruded, heat shrinkable film according to Claim 39.

49 (Previously Presented) A collation shrink-wrapped structure comprising a group of items

wrapped by means of a film according to Claim 39.

50. (Previously Presented) The film of claim 23, wherein the mLLDPE is prepared from

ethylene and at least one C3 to C12 alpha-olefin monomer.

51. (Previously Presented) The film of claims 23 or 24, wherein slip or antiblock additives

are excluded from the skin laver.

52 (Previously Presented) The film of claims 23 or 24, wherein slip or antiblock additives

are excluded from the skin and core lavers.

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